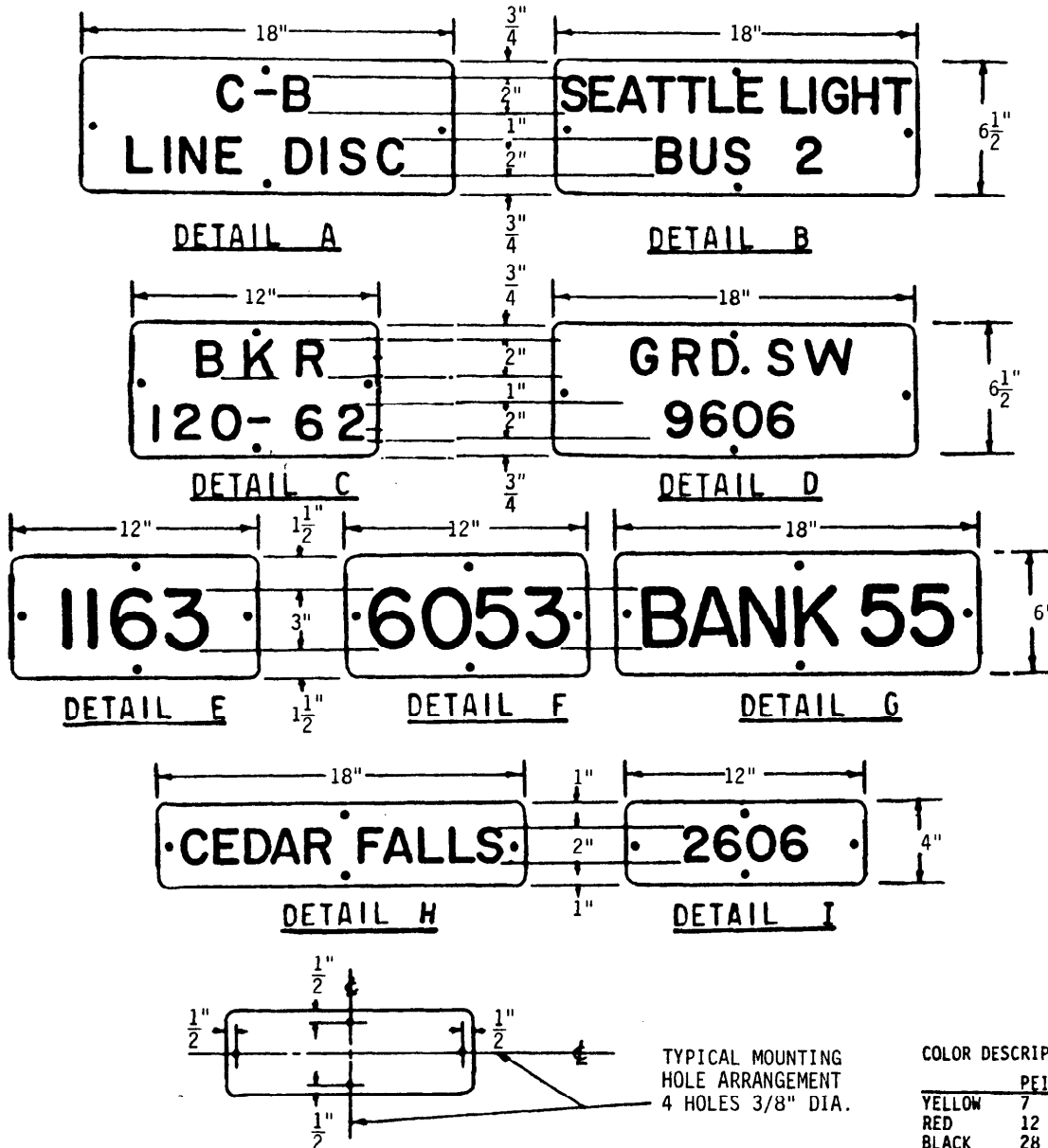


MATERIAL STANDARD

PORCELAIN ENAMEL NAMEPLATES



COLOR DESCRIPTION		
	PEI	FED. S
YELLOW	7	23785
RED	12	11105
BLACK	28	17038
WHITE	1	17875

GENERAL: Porcelain enamel nameplates shall be manufactured in accordance with Porcelain Enamel Institute Standard PEI: S-100, latest revision.

PLATES: 20 gauge enameling grade sheet iron shall be of the dimensions shown in the details above and as indicated in the purchase order. Each plate shall have four holes 3/8" in diameter located as shown in the typical mounting hole arrangement above. The holes shall be drilled or punched before enameling. The four corners of the plates shall be rounded off to 1/2" radius.

GROMMETS: After enameling, each hole in the plates shall be equipped with a vinyl grommet, Walsco Cat. 7034, or equal, with 1/4" I.D. for 3/8" mounting hole.

LETTERING: Letters and numerals shall be U.S. Bureau of Public Roads Standards, Series "C" and size shown above and as indicated in the purchase order. All lettering, except that of Detail "D" and "F" shall be black on a yellow background. Lettering of Detail "D" and "F" shall be white on a red background.

COLORS: Colors shall be in accordance with Porcelain Enamel Institute color standard PEI: CG-1 and designated: yellow PEI-7, red PEI-12; black PEI-28; white PEI-1.

ORIGINATOR	STANDARDS COORDINATOR	STANDARDS SUPERVISOR	UNIT DIRECTOR
<i>[Signature]</i>	Charles L. Shaffer	John Shuman	D. DeVries