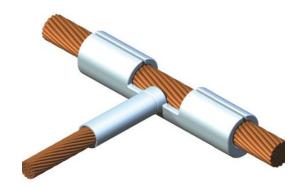
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Connectors, Tee, Compression, Bronze



1. Scope

This standard covers the requirements for bronze, compression, tee connectors.

This standard applies to Seattle City Light (SCL) Stock No. 679648.

2. Application

Tee connectors are used to make a tap connection to a continuous run of copper cable.

Tee connectors are installed with Y35/39 Die U34CRT or U28CRT.

3. Industry Standards

Tee connectors shall meet the applicable requirements of the latest revision of the following industry standard:

ANSI C119.4; American National Standard for Electric Connectors— Connectors for Use between Aluminum-to-Aluminum and Aluminum-to-Copper Conductors Designed for Normal Operation at or Below 93°C and Copper-to-Copper Conductors Designed for Normal Operation at or Below 100°C

4. Requirements

Tee connectors shall have the following attributes:

- Tin-plated copper alloy
- Run member tapped tabs are U-shaped before compression
- Physical design and dimensions according to Table 4 and Figure 4.

Standards Coordinator Quan Wang Standards Supervisor John Shipek Unit Director Andrew Strong

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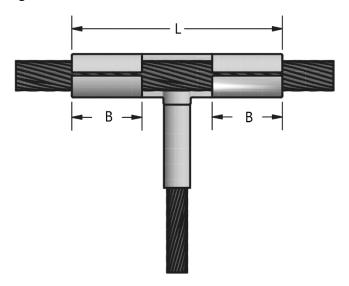
gold fin

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Figure 4. Tee Connector



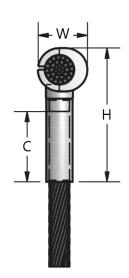


Table 4. Tee Connector Dimensions

Cable Siz	e (AWG/kcmil)		Connector Dimensions (in)				
Run	Тар	Length (L)	Width (W)	Height (H)	Run Tab Length (B)	Tap Barrel Depth (C)	
500	4/0	4-11/16	1-1/16	3-1/8	1-3/8	1-5/8	

5. Marking

Tee connectors shall be legibly marked with the following:

- Manufacturer's name or trademark
- Catalog number
- Conductor size

6. Packaging

Tee connectors shall be packaged to prevent damage during shipping, handling, and storage.

Packages shall be legibly marked with the following information:

- Manufacturer identification
- Product catalog part number
- Product description
- Seattle City Light stock number
- Quantity

Each shipping container shall be legibly marked with the following information:

Seattle City Light purchase order number

7. Issuance

Stock unit: EA

Standard Number: **6773.57**

Seattle City Light

MATERIAL STANDARD

Connectors, Tee, Compression, Bronze

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8. Approved Manufacturers

Manufacturer	Catalog No.
AFL/Dossert	CST 50-21

9. Sources

AFL, Bronze Compression Connectors, PP-3-00295; Revision 1, 1.10.18 (2011)

Stock Catalog Page 65-25; December 31, 2014

Wang, Quan; SCL Standards Engineer, originator, and subject matter expert for 6773.57 (quan.wang@seattle.gov)

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