Standard Number: **6588.15**

Superseding: July 8, 2019 Effective Date: September 8, 2022

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Ties, Insulator



1. Scope

This standard covers the requirements for insulator ties.

This standard applies to the Seattle City Light (SCL) stock numbers shown in Table 3.

2. Application

Insulator ties are used to secure AAC or ACSR conductors to overhead distribution insulators.

Stock No. 658950 is used to secure 4/0 AAC neutral wires to 1-3/4-inch diameter spool insulators.

3. Requirements

Insulator ties shall be manufactured from aluminum covered steel.

Insulator ties shall accommodate the conductor diameter range and be the length shown in Table 3.

Table 3. Insulator Tie Requirements

| | Conductor Diameter | Conductor Size | | | Applied | |
|-----------|---------------------------|-----------------------|----------------|--------------|-------------|------------|
| Stock No. | Range (in) | (kcmil/AWG) | Insulator Type | Tie Position | Length (in) | Color Code |
| 013564 | 0.756-0.858 | 477 | F-neck | Тор | 33 | Red |
| 658950 | 0.629-0.712 | 4/0, jacketed | Spool | N/A | 24 | Blue |
| 658979 | 0.666-0.755 | 397.5 | F-neck | Тор | 32 | Brown |
| 658991 | 0.666-0.755 | 397.5 | F or C-Neck | Double Side | 20 | Brown |
| 658993 | 0.666-0.755 | 397.5 | F-neck | Side | 25 | Brown |
| 658981 | 0.666-0.755 | 397.5 | F or C-Neck | Double Top | 18 | Brown |

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4. Packaging

Product shall be packaged to prevent damage during shipping, handling, and storage. Individual packages shall be legibly marked with:

- Manufacturer name
- Manufacturer part number
- Product description
- Seattle City Light stock number

Shipping containers shall be legibly marked with:

Seattle City Light purchase order number

5. Issuance

Stock Unit: EA

6. Approved Manufacturers

| | _ | Manufacturers | | |
|-----------|----------------------------|----------------------------|------------|--|
| Stock No. | Conductor Size (kcmil/AWG) | Preformed Line Products | Mosdorfer | |
| 013564 | 477 | UTF-1211 | DTF0858P | |
| 658950 | 4/0, jacketed | SPL-MS-9814 | _ | |
| 658979 | 397.5 | UTF-1210 | DTF0755P | |
| 658991 | 397.5 | DBST-1108 | DBSTCF0755 | |
| 658993 | 397.5 | STF-1160-P | STF0755P | |
| 658981 | 397.5 | DST-0158 | _ | |

7. Sources

Lu, Curtis; SCL Standards Engineer and originator of 6588.15

SCL Stock Catalog page 56-2; June 30, 2017

www.preformed.com

www.mosdorfer.com