CONSTRUCTION GUIDELINE

STANDARD NUMBER:

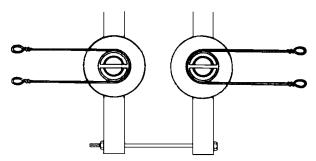
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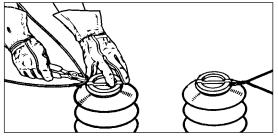
REV:

March 4, 1971 February 5, 2001

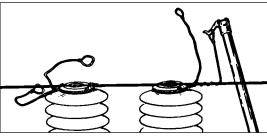
INSTALLING DOUBLE TIE ON DOUBLE ARM (TWO INSULATORS) FOR COPPER OR ALUMINUM CONDUCTORS



Double ties in place on double arm insulators.



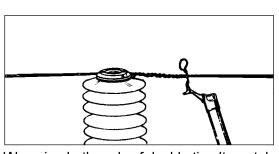
Wrapping the double tie with lineman's pliers.



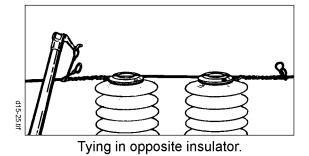
Tying in one side with a rotary prong.

Notes:

- **A.** Make up a double tie for each insulator and attach them to the insulators using two clockwise twists with pliers.
- B. Wrap ties clockwise.
- **C.** Six wraps mininiim on conductor.
- **D.** For #2 conductors and smaller use #6 ties.
- **E.** For conductors larger than #2 use #4 ties.
- **F.** Use a 72" length of tie wire for each double tie.
- G. Use AI ties with AI wire and Cu ties with Cu wire.



Wrapping both ends of double tie alternately.



ORIGINATOR STANDARDS COORDINATOR STANDARDS SUPERVISOR UNIT DIRECTOR

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