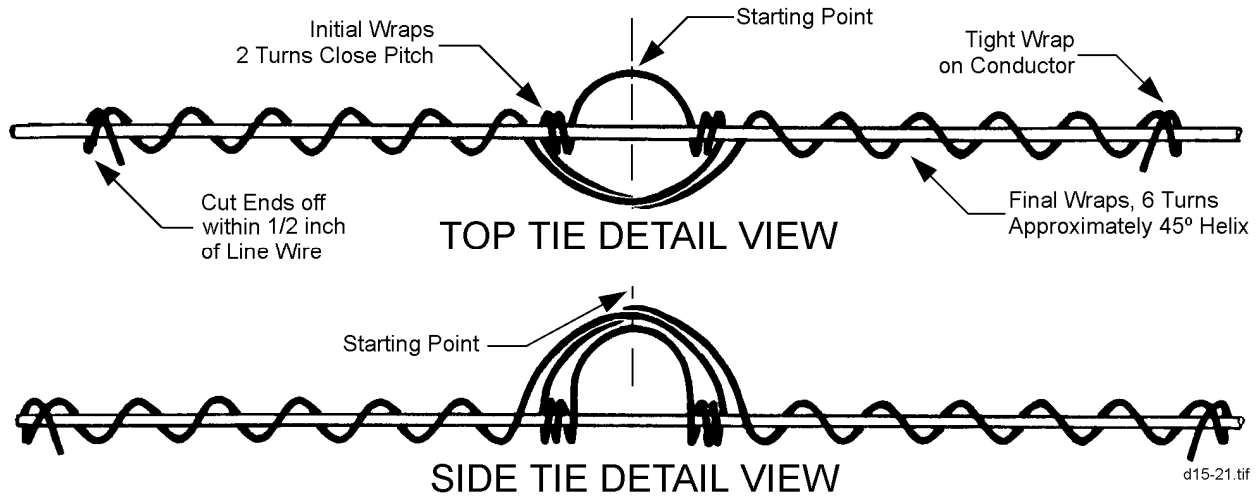


**HAND WRAPPED TIES  
 SINGLE PIN TYPE INSULATOR  
 FOR COPPER OR ALUMINUM  
 POLY COVERED CONDUCTORS**



**Application**

- A. Bend annealed tie wire of proper size and length around insulator under the conductor (above the conductor on a side tie) forming a "U". Both legs of the tie wire should be equal length after bending.
- B. Holding the tie wire tightly against insulator, throw two tight close wraps around the conductor on each side of the insulator, keeping the wraps snugly against the insulator.
- C. Cross the legs of the tie wire around the insulator, right to left and left to right.
- D. With both legs of the tie wire crossed, tightly wrap each leg spirally around the conductor at an angle of 45 degrees.
- E. Complete six spiral 45 degree wraps on each side of the insulator, bending back the ends and cutting them off short close to the insulator.

**Size and Length of Tie Wire**

Conductor	No. of Strands	Size of Tie Wire, AWG	Length of Tie Wire*, Inches	
			Top Tie	Side Tie
336.4	7	4	52	58
4/0	7	4	50	56
2/0	7	4	46	52
2	1	6	42	48
4	1	6	38	44
6	1	6	34	40

\* Tie wires shall be made from fully annealed copper.

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