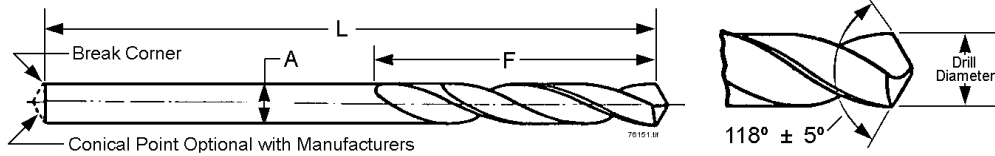


MATERIAL STANDARD

TWIST DRILLS, HIGH-SPEED STEEL STRAIGHT SHANK, JOBBERS LENGTH (Wire Gage Sizes)



High-speed steel, twist drills, for general use on ferrous and nonferrous materials. Shall meet the requirements of ANSI Standard B94-11 for Jobbers Length, Straight-Shank Drills.

Reference Specifications: USA B5-12, latest revisions.

Stock Unit: EA

Purchase Unit: Commercial Package

Approved Manufacturers: Ace, Chicago-Latrobe, Cleveland, Continental, Dormer Tools, Morse, National*, New Process, Precision Twist Drill, Republic, Viking, Whitman & Barnes.

Stock Number	Size Wire Gage	Decimal Equiv. In.	Length, In.	
			Overall L	Flute F
761601	1	0.2280	3-7/8	2-5/8
761602	2	0.2210	3-7/8	2-5/8
761603	3	0.2130	3-3/4	2-1/2
761604	4	0.2090	3-3/4	2-1/2
761605	5	0.2055	3-3/4	2-1/2
761606	6	0.2040	3-3/4	2-1/2
761607	7	0.2010	3-5/8	2-7/16
761608	8	0.1990	3-5/8	2-7/16
761609	9	0.1960	3-5/8	2-7/16
761610	10	0.1935	3-5/8	2-7/16
761611	11	0.1910	3-1/2	2-5/16
761612	12	0.1890	3-1/2	2-5/16
761613	13	0.1850	3-1/2	2-5/16
761614	14	0.1820	3-3/8	2-3/16
761615	15	0.1800	3-3/8	2-3/16
761616	16	0.1770	3-3/8	2-3/16
761617	17	0.1730	3-3/8	2-3/16
761618	18	0.1695	3-1/4	2-1/8
761619	19	0.1660	3-1/4	2-1/8
761620	20	0.1610	3-1/4	2-1/8
761621	21	0.1590	3-1/4	2-1/8
761622	22	0.1570	3-1/8	2
761623	23	0.1540	3-1/8	2
761624	24	0.1520	3-1/8	2
761625	25	0.1495	3	1-7/8
761626	26	0.1470	3	1-7/8
761627	27	0.1440	3	1-7/8
761628	28	0.1405	2-7/8	1-3/4
761629	29	0.1360	2-7/8	1-3/4
761630	30	0.1285	2-3/4	1-5/8
761631	31	0.1200	2-3/4	1-5/8

Stock Number	Size Wire Gage	Decimal Equiv. In.	Length, In.	
			Overall L	Flute F
761632	32	0.1160	2-3/4	1-5/8
761633	33	0.1130	2-5/8	1-1/2
761634	34	0.1110	2-5/8	1-1/2
761635	35	0.1110	2-5/8	1-1/2
761636	36	0.1065	2-1/2	1-7/16
761637	37	0.1040	2-1/2	1-7/16
761638	38	0.1015	2-1/2	1-7/16
761639	39	0.0995	2-3/8	1-3/8
761640	40	0.0980	2-3/8	1-3/8
761641	41	0.0960	2-3/8	1-3/8
761642	42	0.0935	2-1/4	1-1/4
761643	43	0.0890	2-1/4	1-1/4
761644	44	0.0860	2-1/8	1-1/8
761645	45	0.0820	2-1/8	1-1/8
761646	46	0.0810	2-1/8	1-1/8
761647	47	0.0785	2	1
761648	48	0.0760	2	1
761649	49	0.0730	2	1
761650	50	0.0700	2	1
761651	51	0.0670	2	1
761652	52	0.0635	1-7/8	7/8
761653	53	0.0595	1-7/8	7/8
761654	54	0.0550	1-7/8	7/8
761655	55	0.0520	1-7/8	7/8
761656	56	0.0465	1-3/4	3/4
761657	57	0.0430	1-3/4	3/4
761658	58	0.0420	1-5/8	11/16
761659	59	0.0410	1-5/8	11/16
761660	60	0.0400	1-5/8	11/16
761665	65	0.0350	1-1/2	5/8

* Distributed by Standard Tool Co.

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