

## Soldering Paste



### 1. Scope

This standard covers the requirements for soldering paste.

This standard applies to Seattle City Light (SCL) Stock No. 728136.

### 2. Application

Soldering paste is used in the soldering process to allow the solder to flow easily and uniformly into the joint.

### 3. Industry Standards

Product shall meet the applicable requirements of the latest revision of the following industry standards:

**NSF/ANSI 61** – Drinking Water System Components – Health Effects

**NSF/ANSI 372** – Drinking Water System Components – Lead Content

**ANSI/A-A-51145D** – Flux, Soldering, Non-Electronic, Paste and Liquid

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#### 4. Requirements

Soldering paste shall have the following attributes:

- Odorless
- Lead free
- Packaged in a 1.7-oz can

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#### 5. Packaging

Product shall be packaged to prevent damage during shipping, handling, and storage.

Individual packages shall be legibly marked with:

- Manufacturer name
- Manufacturer catalog number
- Product description
- Seattle City Light stock number

Shipping containers shall be legibly marked with:

- Seattle City Light purchase order number

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#### 6. Issuance

Stock Unit: CN

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#### 7. Approved Manufacturer

<b>Manufacturer</b>	<b>Part No.</b>
RectorSeal	14000

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#### 8. Sources

**Neuansourinh, Ponet**; SCL Standards Engineer and originator of 7570.25

**SCL Stock Catalog page 76-41**; January 13, 2014

**[www.ansi.org](http://www.ansi.org)**

**[www.rectorseal.com](http://www.rectorseal.com)**