MATERIAL STANDARD

STANDARD NUMBER: 6104.5

PAGE: 1 of 1

DATE: October 30, 1963 REV: August 5, 1996

WIRE, BARE COPPER MEDIUM-HARD-DRAWN, CONCENTRIC-STRANDED

Description

Medium-hard-drawn, concentric-stranded, bare copper wire shall meet the requirements of ASTM Specification B8.

Packaging

The wire shall be shipped on nonreturnable reels of NEMA Standard WC 26 dimensions. The inner end of the wire shall be brought to the outside of the reel flange and securely fastened with steel staples appropriate to the wire size. The inner end shall not be brought out through the reel arbor. The outer end shall be fastened with steel staples, appropriate to the wire size, to the inner side of the flange. The reel arbor hole shall have a diameter of 2-3/4 inches.

Marking

The reels shall be legibly marked with the type, weight, length of wire, and the name and address of the manufacturer. The wire shall be adequately protected to ensure safe delivery without damage. Reels must be delivered in the upright position suitable for side unloading by forklift, and not strapped or palleted. Tare weight shall be printed on all reels.

Reference Specifications: ASTM B8, NEMA WC 26, latest revisions.

Stock Unit: Foot.

Stock	Wire Size	Wire Dia.	Wire	Weight	Wire on Reel		NEMA Reel
Number	AWG-kcmil	Inch	Strand	Lbs. Per M Ft.	∜ Ft.	Lbs.	Code No.
610524	4/0	0.522	7	653.3	4615	3000	4226

Plus or minus 10 percent.

ORIGINATOR	STANDARDS COORDINATOR	STANDARDS SUPERVISOR	UNIT DIRECTOR
Lem S. Horn	Charles J. Graffer	John Clima	Belly Polin