Hooks, Alloy Steel



1. Scope

This standard covers the requirements for steel hooks.

This standard applies to the following Seattle City Light (SCL) stock numbers:

Stock No.	Chain Size (in)	Description
764041	9/32	Grab hook
764042	3/8	Grab hook
764043	3/8	Slip hook

2. Application

Hooks are used with alloy chain for hoisting equipment.

Grab hooks are designed to grab a chain link and hold it in place.

Slip hooks are designed to allow chain to slip through the hook. Slip hooks are also referred to as sling hooks.

Hooks are to be issued to SCL Steel Shop only.

3. Industry Standards

Hooks shall meet the applicable requirements of the latest revision of the following industry standards:

ASME B30.9 / ASME B30.10 - Slings and Hooks Package

Standard Coordinator Ponet Neuansourinh

Standards Engineering Supervisor Brett Hanson

Mat Hanson

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ASTM A952 / A952M - Standard Specification for Forged Grade 80 and Grade 100 Steel Lifting Components and Welded Attachment Links

4. Requirements

Hooks shall be alloy steel and meet the requirements shown below.

Stock No. 764041 Chain size (in)	9/32	D-0
Style	Grab hook	ALANA
Grade	100	
Working load (lb)	4300	
Opening width (in)	3/8	
Stock No. 764042		
Chain size (in)	3/8	
Style	Grab hook	ARA
Grade	100	
Working load (lb)	8800	
Opening width (in)	1/2	
Stock No. 764043		
Chain size (in)	3/8	
Style	Slip hook	2
Grade	100	R Land

Working load (lb) 8800 Opening width (in) 1-9/16

A proof test certification, in accordance with ASTM A952, shall be provided prior to shipment or with each shipment, to indicate the product has been tested to the load applicable to the product.

5. Packaging

Product shall be packaged to prevent damage during shipping, handling, and inside storage.

Cartons shall be legibly marked with:

- Manufacturer name
- Manufacturer catalog number
- Product description
- SCL stock number

Shipping containers shall be legibly marked with SCL purchase order number.

6. Issuance

7. Approved Manufacturers

Stock No.	Chain Size (in)	Style	Campbell Chain & Fittings
764041	9/32	Grab hook	5724415
764042	3/8	Grab hook	5724615
764043	3/8	Slip hook	5746695

8. Sources

SCL Stock Catalog page 76-2; March 6, 2015 Neuansourinh, Ponet; SCL Standards Engineer and originator of 7654.85 www.ballardindustrial.com www.campbellchainandfittings.com